DRIVING STANDARDS IN LUBRICANT TECHNOLOGY

ATIEL/ATC Generic Exposure Scenarios ENES 5 Breakout Session

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ATC

Contents

- Overview of the ATIEL/ATC GES mixtures approach (Alison)
- Example 1: Lubricant additive formulation (ATC) (Sara)
- Example 2: Lubricant end use formulation (ATIEL) (Alison and Joy)
- Conclusions and discussion (Sara all)

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Features of the Lubricants' Supply Chain



- Well-defined and structured sector
- Limited number of manufacturers and major formulators
- Large number of smaller formulators
- Formulations oriented towards specific end uses
- Stable formulations during life cycle
- Formulators sell directly to distributors and end-users
- Characteristics that enable generic-based solutions for the sector to be scoped, trialled and refined

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How were GESs developed ?

- Mapping of product types to typical uses
- Assignment of adequate use descriptors (SUs, PCs, PROCs and ERCs)
- Grouping by main conditions of use
 Open vs. closed processes,
 High temperature, high energy processes
 Other risk factors (aerosol formation)
 Exposure potential (dermal, inhalation, ingestion)
 Typical Operational Conditions and Risk Management Measures
- Results:

Use and application table DUCC Table

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ATIEL/ATC Use Groups

ATIEL/ ATC Use Group	Description of Use	Sectors Covered
Α	Formulation of lubricant additives, lubricants and greases. Includes material transfers, mixing, large and small scale packing, sampling, maintenance and associated laboratory activities.	Industrial
В	General use of lubricants and greases in vehicles or machinery. Includes filling and draining of containers and enclosed machinery (including engines)	Industrial, Professional, Consumer
С	Use in open systems. Application of lubricant to work pieces or equipment by dipping, brushing or spraying (without exposure to heat), e.g. mould releases, corrosion protection, slideways	Industrial, Professional, Consumer
D	Use of lubricants in open high temperature processes, e.g. quenching fluids, glass release agents	Industrial
E	Handling and dilution of metalworking fluid concentrates	Industrial
F	Use of lubricants in high energy open processes, e.g. in high speed machinery such as metal rolling / forming or metalworking fluids for machining and grinding	Industrial, Professional

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ATIEL/ATC Use and Application Table

LUBRICANT APPLICATION		ATIEL-ATC LUBRICANT USE GROUP
Family	Specific application	
Engine oils	Passenger car (gasoline & diesel)	В
Industrial oils (hydraulic, compressor, etc)	Hydraulic fluids (general)	В
Metalworking	Quenching fluids (oil based)	D
Metalworking	Soluble oil machining/grinding fluids - concentrate	E
Metalworking	Soluble oil machining/grinding fluids - diluted	F
Metalworking	Correction protection - oil based	C
Metalworking	Corrosion protection - water based - diluted	С
Total loss lubrication	Glass release agents	D

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ATIEL/ATC Use Groups: DUCC-Table

					Use	Descript	ors				Lif	e Cycle	Stage	(s)		i	Exposure	Modifie	r		RN	MM																																
Code Short ES title	Short description of process or activity	SU	PROC	PC	PC sub	ERC	SPERC	AC	Manufacture	Formulation	Industrial	Professional p	Consumer	Service Life	duration and frequency (exposure time)	Outdoor	Ind w LEV	wo LEV	Resp. Prot.	Eye prot.	Hand Prot.	Code																																
		Initial factory fill (Oils) from header tank		PROC 9								x			n/a	Daily 8 hour	No	Yes	Yes	No	No	No																																
		Initial factory fill (Oils) from containers		PROC 8b								x				Daily 1 - 4 8 -	No	Yes	Yes	No	Yes	Yes																																
	General	Initial factory fill (greases)		PROC 2, 9	1			B(i): ATIEL-	B(i): ATIEL- ATC SPERC 4.Bi.v1			x			n.	Daily 4 - 8 hour	No	No	Yes	No	No	No																																
B(i) industrial use, closed processes	Use in a closed system	SU 3	PROC 1	PC 16, 17, 24	n/a	ERC 4, 7	4, 7 SPERC 4.Bi.v1	SPERC n/a 4.Bi.v1				x			n/a	Daily None	Yes	No	Yes	No	No	No	B (i)																															
	Maintenance activities		PROC 8b									×			n/a	Daily 1 - 4 hour	No	No	Yes	No	Yes	Yes																																
		Waste Disposal		PROC 8b	ROC 8b						×			n/a	Daily <15 mins	No	No	Yes	No	Yes	Yes																																	
		Material storage		PROC 1, 2									x			n/a	Daily 8 hours	Yes	Closed	Closed	No	No	No																															
		Use as a lubricant/grease in a closed system		PROC 1									x		n/a	Daily None	Yes	No	Yes	No	No	No																																
B(p)	General professional use, closed	General exposure during maintenance w ork including draining, refilling.	SU 22	PROC 8a, 8b, 20	PC 16, 17, 24	n/a	PC 9a,	B(p. ATIEL- ATC SPERC	n/a				x		n/a	Daily 1 - 4 hour	Yes	No	Yes	No	Yes	Yes	B(p)																															
	processes	Disposal of w aste product & used containers		PROC 8a, 8b				9.Bp.v1	9.Bp.v1	9.Bp.v1	9.Bp.v1	9.Bp.v1	9.Bp.v1	9.Bp.v1	9.Bp.v1	.Bp.v1	.Bp.v1	Bp.v1	i.Bp.v1	i.Bp.v1	.Bp.v1).Bp.v1	9.Bp.v1).Bp.v1	9.Bp.v1	9.Bp.v1	9.Bp.v1	9.Bp.v1	9.Bp.v1).Bp.v1	p.v1).v1				x		n/a	Daily <15 mins	Yes	No	Yes	No	Yes	Yes									
		Material storage		PROC 2									x		n/a	Daily 8 hours	Yes	Closed	Closed	No	No	No																																
B(c)	General consumer use, closed processes	Use as a lubricant in a closed system, including filling, draining and maintenance	SU 21	n/a	PC 24	n/a	ERC 9a, 9b	B(c): ATIEL- ATC SPERC 9 Bc v1	n/a					x	n/a	Weekly or less <15 mins	Yes	No	Yes	No	No	No	B (c)																															

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Human Health Contributing Scenarios

- Typical compositions and hazard classifications of products identified for each ATIEL Use Group
- Boundary conditions described using control banding approaches and key Risk Determining Substances as the reference point
 - e.g. concentration of the relevant hazardous substances, definition of exposure reference values
- CSAs conducted for each ATIEL Use Group supported by typical OCs and RMMs mapped in the DUCC table and Boundary Conditions
 - using ECETOC TRA for exposure estimates and CEFIC Worker CSA Template
- GES narratives developed from CSAs using standard
 phrases

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Environmental Contributing Scenarios

- Information gathered from Members:
 - Potential Risk Determining Substances (RDS)
 - Typical use rates
 - Exposure (Emission) data
 - Typical OCs and RMMs used
- Obtained volume data for lubricants' supply chain
- Developed SpERCs (Specific Environmental Release Categories) for industrial and professional use groups







Attaching GESs and checking raw materials - overview of process

Step 1:

Allocate lubricant products to ATIEL-ATC use group(s) Check that product meets product boundary conditions Attach GES to product SDS for each required use group

Step 2:

Allocate raw materials (RMs) to use groups Link uses \leftrightarrow products \leftrightarrow raw materials

Step 3:

Verification check for uses

Step 4

Verification check for health

- Step 5 Verification check for environ
- Step 6 Options if raw material ext-SDS is not consistent with the GES
- Step 7

Actions if RM registered as Intermediate under SCC, but full **Registration required**

Collisistency checks

between raw material

ext-SDS and GESs

Allocate raw materials (RMs) to use groups:

Allocate lubricant products to ATIEL/ATC use group(s): Document 2 and Document Check product meets boundary conditions:

a. Human Health: Document 4 (Rows 1 & 2) b. Environment: Documents 6 and Docum

Attach GES to product SDS for each required use group: Document 5a and Document 5

Document 3

STEP 2

STEP 1

Link uses > products > raw materials

STEP 3

Consistency check for uses:

Document 3

STEP 4

Consistency check for human health:

Document 4 (Rows 3 and 4), Document 5b,

and Document 8

STEP 5

Consistency check for environment:

Document 6, Document 9 and Document 10

STEP 6

If the raw material ext-SDS is not consistent with the GES: follow options outlined in the guidance Docum

STEP

If the raw material is registered only as an intermediate under strictly controlled conditions (SCC), and full registration is needed: follow options outlined in the guidance Document 0

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http://atiel.org/



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REACH: Introduction

NOTE: Before using any of the information on this website please read the disclaimer.

The information and resources on this website are organised according to your position in the lubricants supply chain (see chart below). Depending on your interest, please follow the main drop down menu or use the appropriate link(s) below:

- Supplier of base oils or lubricant additive substances
- Formulator of lubricant additives and lubricant mixtures
- End user of lubricant products

Background

The lubricants, metal working fluids and grease industry sectors (represented by ATIEL, UEIL and ELCI) along with lubricant additive suppliers (represented by ATC) have worked together to develop a process for supporting the communication of the safe use of their products under REACH. This work, coordinated by the ATIEL/ATC REACH Working Group, includes the identification of use information and development of generic exposure scenarios (GES) for common lubricant end uses.

The objective of the GES is to offer everyone in the lubricants supply chain (right) a standardised format for their exposure scenarios and common



Overview of Use Communication

This document provides simplified guidance to identified use communication in the lubricants supply chain - click here.

This document is also available in a number of EU languages - click here.

REACH: Useful links

European Chemicals Agency (ECHA) European Chemical Industry Council (CEFIC) European Centre for Ecotoxicology & Toxicology o Chemicals (ECETOC) Downstream Users of Chemicals Coordination (DUCC) group

Specific Environmental Release Categories (SpERCs) Factsheets

ATIEL/ATC has developed 'Specific Environmental Release Categories' (SpERCs, Factsheets that reflect actual conditions of use for applications of lubricants. You can download the SpERCs Factsheets here.

REACH Acroynyms & Glossary

List of REACH acronyms commonly used on this website.

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REACH: Information for Formulators

NOTE: Before using any of the information on this website glesse read the <u>disclaimer</u>.

This information is for Formulators of lubricant additives and lubricant mixtures.

The ATISLIATC Generic Exposure Scenario (GES) process has been designed to support the communication of safe use information for classified products by attaching a 'mbture' exposure scenario to their safety data sheet. The controls identified within each GES are expected to be sufficient to address the risks associated with all typical components regardless of whether these components have sineady been registered and an exposure accession received from your suppler.

ATISL/ATCs expectation is that most lubricant products should fit within the boundary conditions of the relevant GES specified in this process. However, for products that do not fit the boundary conditions it will be necessary to develop an exposure scenario specific to that product, and the GES provides a starting point. The GES have been pregared based on typical hazard classifications and typical component substance concentrations in finished products used in typical applications.

How to apply the ATIEL/ATC GE8 Process

An overview of the process is given below together with links to the relevant supporting documents and further explanation. Please size refer to the step-by-step guidance to this process on the right.

Detailed process description

Document 0: Guidance for Applying the Generic Exposure Scenarios (GES) Process (pf) Guide to identifying whether a GES is required for a lubricent or lubricent additive product and selecting the appropriate GES – provides additional background and guidance to help you follow the GES Process Flow Charts (below).

Document 1: GES Process Flow Charts (pd) Graphical step-by-step process for application and maintenance of the GES. This document should be used in conjunction with the guidance document above.

Supporting information needed to apply the process

(documentnumbers are consistent with those referenced in Document0)

Document 2: Lubricent Applications Table (pdf) Use this document to map the applications of your products to the ATIEL/ATC Use Groups.

Document 3: Lubricent DUCC Table (gdf)

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Overview of Use Communication

This document provides simplified guidance to identified use communication in the lubricants supply chain - click here.

This document is also available in a number of EU languages - click here.

Key steps to follow the ATIEL/ATC GES process

(Please read Document 0 before you start and refer to it and Document 1 as you go through the process)

STEP 1

Allocate lubricant products to ATIEL/ATC use group(s): Document 2 and Document 3

Check product meets boundary conditions: a. Human Health: Document 4 (Rows 1 & 2) b. Environment: Documents 6 and Document 7

Attach GES to product SDS for each required use group: Document 5a and Document 5b

STEP 2

Allocate raw materials (RMs) to use groups:

Document 3

Link uses > products > raw materials.

STEP 3

Consistency check for uses:

Document 3



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ATC Demonstration of GES Example 1

Safe use information for mixtures. ATIEL-ATC GES Approach



Break-out Session



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- Scope: How to define and communicate information on safe use of (substances in) mixtures: discussion on the possible methodologies.
- **Objective:** To demonstrate the process we use to compile GESs as well as the practical problems encountered with process
- Reference documents:
 - > Example completed GES
 - Document 1: ATIEL-ATC GES Process Flow Chart
 - > Document 4: ATIEL-ATC Health Boundary Conditions Matric
 - Document 7: ATIEL-ATC Environmental GES Values Table







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• The first example that will be demonstrated today is that of an additive pack. This is the GES process that the formulator of the additive pack goes through.

Component	Additive	Finished	Hazard Classification
	Pack	Lubricant	(Components)
Mineral oil	qa	qa	Non-hazardous
Extreme pressure additive	10 - 19.9	1-4.9	R53
Anti-wear additive	1-2.4	0.1-0.5	Xi, R36/38, R43
			N, R51/53
Dispersant	5 – 9.9	1-4.9	Non-hazardous
Antioxidant	1-2.4	0.1-0.5	Xi, R38,
			N, R50/53

Typical "generic" formulation

Product	Hazard Classification
Additive pack	Xi, R43, R52/53
Finished lubricant	R52/53

Classification of the example additive pack and also of the finished lubricant



Introduction and Application

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- All documentation is available freely on the ATIEL website: <u>www.ATIEL.org</u>.
- Start by reading <u>Document 0</u> (background reading) and then working through the process flow in <u>Document 1</u>.
- When we work through the example we can see that the product is classified for both Health (R43) and the Environment (R52/53)
- First we select the relevant Use Group(s). As an 'Addpack' supplier we always include Use Group A to address Formulation (as this is an additive for inclusion in a lubricant mixture)
- For the other Use Groups, we use <u>Document 2</u> to look up the end use application of the additive, in this case automobile gear oil - this indicates that Use Group B is relevant.

	Transmission fluids	Axle lubricants - trucks	В	
\triangleleft	Transmission fluids	Automobile gear oils	В	> otiel
	Transmission fluids	Industrial gear oil (closed)	В	DRIVING STANDARDS IN LUBRICANT TECHNOLOGY
			^	

Use and Human Health Area Internet Additive Manufacturers in Europe

 Full details of the Use Groups covered are included in the 'DUCC table' in <u>Document 3</u>. For this example we will select Group A(i) Industrial formulation of lubricant additives and lubricants.

- <u>Document 4</u>. is where we check the boundary conditions to see if the Human Health section of the GES is relevant to the mixture.
- Our example gear additive package falls within the conditions of the boundary matrix of the GES (rows 1 and 2).

Rows 3 and 4 in Document 4 are for checking the health related information received in a raw material ext-SDS is consistent with the health part of the GES(s). This aspect will be covered in the next example from ATIEL .



GES Groups



- <u>Document 5a</u> (Group A) and <u>Document 5b</u> (Groups B-F) contain the GES narratives by groups.
- For our example we need 5a as we are only concerned with Group A. The GES relevant to our example is A(i) AddPack, Nil-Low Sensitiser.
- The GES template is just two pages long which makes it user friendly.
- We have completed the Human Health component now and so to complete our GES we now need to look at the Environment.



Environment

A'c

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- <u>Document 6</u> provides the parameter values for a range of risk determining substances (RDSs) applied to pre-assign the appropriate GES code. If the product contains more than one listed RDS the "worst case" component should be assigned as the RDS to use for the GES.
- For our example 2,6-Di-tertiary butylphenol is the RDS.

DSD Classification	GHS classification (optional)		Parameter valu	es as input to GES code		GES code (see tab GES Assignment codes)
		log Kow	VP (pa)	Biodegradability	PNEC FW aqua mg/l	
 R10-20-36/37/38	-51/53	3.63	300	readily biodegradable	0.12	3.5
R50/53	Chronic 1 M factor =1(7.5	0.00000026	not biodegradable	0.00003	6.1
N; R50/53		5.0 - 5.2	0.39	not biodegradable	0.000199	6.2
R50/53	Chronic 1	4.48	0.938	not biodegradable	0.00045	2.2

- The table provides the GES code (2.2) plus the log Kow, VP, PNECfw(aq) and biodegradability upon which the code is based.
- In the event that the environmental RDS component is not listed the required GES Code can be found in <u>Document 7</u>.

> You will need to independently determine the above values (log Kow, VP, PNECfw(aq) and biodegradability for your unlisted RDS substance.





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• When the correct GES Code has been identified, also use <u>Document 7</u> to identify the following:

GES	Parameter	Value	Units	Notes
A (i)	Release fraction (air)	5.00E-07		
	Release fraction (water)	2.00E-10		Default value (based on 20% treat rate)
	STP removal	0.09	%	
	Msafe RDS	66785	kg/day	
	Msafe product	333925	kg/day	Default value (based on 20% treat rate)
	Treat rate (actual)	0.5	%	
	Validity limit	70	%	Maximum treat rate
	REF EU tonnage (substance)	1.00E+04		
	REF emission days	300	days/year	

- The parameters in the table are found by looking at the GES code we determined for each section. These are the values for GES 2.2.
- The values highlighted are the values we need to input into our GES.
 - If actual treat rate is known some values may be scaled accordingly.



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- The GES can now be added to the extended-SDS
- On receipt of component ES, carry out the verification check that the GES remains valid

ATIEL/ATC Use Group A	(ind) - AddPack Generic Exposure Scenario	based on boundary	
condition	is including Nil or Low Sensitiser Concentra	ation	
Section 1	Exposure Scenario Title		Control of environmental exposure
Tide	Formulation & (re)packing of substances and mi	Ixtures [GEST2_I] -	
	Industrial [G26]		300
Use Descriptor	Industrial (803, 8010)		nenegement.
	Environmental Release Carennyles: ERC9	Car, PROCES, PROCE, PROCES	
	Specific Environmental Release Categories: ATIEL-ATC SPERC 2.Ai-e.v	4	
Processes, tasks, activities covered	Industrial formulation of lubricant additives, lubricants and greases. Indu	des material transfers, mixing, large and	40
	smell scele pecking, sempling, meintenence (ATU11)		10
Section 2	Operational conditions and risk management measures		100
Section 2.1	Control of worker exposure		numeral evene re
roduct characteristics			
Physical form of product	Liquid, veccur pressure < 0.5 kPe [OC3].		operates without water contact. [00020]
concentration of substance in product	Covers percentage substance/product up to 100 % (unless stated others	enty)[G136].	50 E 07
Frequency and duration of use	Covers deliv exposures up to 8 hours (unless stated differently) (02)		pice as per
Human factors not influenced by risk	Not ecologity		
nenegement			See and the second seco
Other Operational Conditions effecting worker	Covers percentage substance in the product up to 100 % (unless stated	differently) [G13].	
axposure			
Contributing Scenarios	Risk Management Measures		hanne n
General measures applicable to all activities	Avoid direct skin contact with product. Identify potential areas for indirect	t skin contect. Weer gloves (tested to	a local (sociate) to any places
(C8135)	EN374) If hand contact with substance likely. Clean up contamination/sp	oils as soon as they occur. Wash off any	
	skin contamination immediately. Provide basic employee training to prev	entiminimise exposures and to report	servetive process release estimates used [TC81]
	eny skin problems that may develop [E3]	of also us comparisoning on bands	reduce or limit discharges, air emissions and releases to soil
	[E73]		tove
			10
General exposures (CB1). ;	No other specific measures identified. (EI20)		to or recover from onsite westewater. [TOR14]
Use in contened systems (CB38), Eleveted Temperature (CB111) BBCC2			All and a second second is all and the same second in a first second second second second second second second
Mixing operations (closed systems) [C829]. :	Provide extract ventilation to points where emissions occur. (ES4)		Investor separators of equivalent and for maske mean to be discharged via public server system. (ATE IN)
Batch processes at elevated temperatures			ese forn she
CE13E, PROCE	Box ide summer - configure to colors - share configure one of (EE/) & old	and has a stand blas in all las	(CM82).
Betch processes at elevered temperatures	exposure for more than 4 hours. IOC281	carrying co. aconses arrowing	adeired (OMB3).
(C8136); PROC4 PROC5			
			Execution restricted data
Mixing operations (open systems) (Citizu); ; PROC4 PROC5	Provide extract vertration to points where emissions occur. [E54]		Insert velue from Environmenter LECS velues acce
			TPS
Process sempling [C82]. PROC4, PROC8b	Avoid carrying out activities involving exposure for more than 1 hour. [O	C27] Wear chemically resistant gloves	
	(assaulte Eris/+) in comprision was specific activity sering. (FFE 1/)		bw .
Bulk transfers (C814).;	Avoid carrying out activities involving exposure for more than 4 hours (O	C28]Wear chemically resistant gloves	2.00E+03
Dedicated facility (C881) PROCED	(tested to EN374) in combination with intensive management supervisio	n controla, (PPE18)	
Drum/betch transfers (CBS). Devices and facility (CBS)1 BBOOSE	Provide extract ventilation to points where emissions occur. [E54]		insert value from Environmental (RER values table
Drum/betch trensfers (CB8).	Provide a good standard of general or controlled ventilation (10 to 15 air	changes per hour). [E40] Avoid cerrying	
Non-dedicered facility (C882) PROC84	out activities involving exposure for more than 1 hour. (OC27) Wear char	micelly resistent gloves (tested to	3
Excitement districts and environments (AQDA)	EN374) in combination with intensive management supervision controls. Durin down and Buch a street prior to be intensit in an enderstance.	FFETS	treatment of waste for disposal
PROCE PROCED	oloves (tested to EN374) in combination with intensive management suc	pervision controls. IPPE181 Retain drain	uid comply with applicable local and/or national regulations. [ETW3].
	downs in seeled storege pending disposel or for subsequent recyle. (EN	VT4] Clear spills immediately. [C&H13]	recovery of weste
	Provide a construction of all constructions and the second s	and an an an an an an an	
orom and small package filling (CBB). PHOCY	chemically resistant ployes (tested to EN374) in combination with specifi	changes per nours. (E40) Wear ic activity training. (PPE17)	uld comply with applicable local and/or national regulations. [ERW1]
eboretory ectivities (C836). PROC15	Avoid carrying out activities involving exposure for more than 4 hours. IC	0028	stal to above
	,	-	
Storage [CB67] PRDC1, PROC2	Store substance within a closed system. [E84]		Exposure Estimation
Rection 2.2	Control of environmental exposure		
			I Conditions that are identified in the Exposure Scenario are the outcome of a quantitative and qualitative assessment
Charles and C			-
to tormeye (tonnes per year) (A I 809)			
	insert value from Environmental GES values table		
		Guidance to check compliance with the Exposure 8cenario	
Frection of EU tonnege used in region (A1)	1		
rection of Regional tonneos used locally (A3)			, venecone conditions are excepted, then users should ensure that risks are managed to at least equivalent levels. [023]
rector of Regionel somege used rockey (A3)			
requercy and datasets of data			
		Landau and an Educ	notions which may not be approable to all steps: thus sceling may be necessary to define appropriate site-specific risk
		memperient measures. [USU1]	alardar an an 1460 in Na 1988 kanakan daratir P arata kanaka ka ing astar Parata kanaka 1986 ini
		Further details on sceling and control techn	crogies are provided in spemic tectsheet (http://cefic.org/envisedri-for-industries-itoreries.nom), (DBU4)
		If sceling reveals a condition of unsets use	(i.e., RCRs > 1), additional RMMs or a site-specific chemical safety assessment is required. [D8U8]
		For further information see www.ATIEL.org	REACH_GE8. (ATG02)
			 • • • •





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ATIEL Demonstration of GES Example 2

Safe use information for mixtures. ATIEL-ATC GES Approach



Example 2 - GES for finished

lubricant product

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- Synthetic Hydraulic Oil
- Classified R20 R52/53
- Use group B use of lubricants and greases in vehicles and machinery (closed systems) - Industrial

Information on classified components:

			Classification			
Ingredient	CAS no	%	67/548/EEC	Reg EC No. 1272/2008 (CLP)		
Dec-1-ene, dimers, hydrogenated	68649-11-6	>=50 - <75	Xn; R20, R65	Acute tox. 4 H332 Asp. Tox 1. H304		
Tris (methylphenyl) phosphate	1330-78-5	>=0.5 - <2.5	Repr. Cat 3; R62 N; R50/53	Repr. 2, H361f Aquatic Acute 1, H400 Aquatic Chronic 1, H410		
n-phenyl-1- naphthylamine	90-30-2	>=0.25 - <1	Xn; R22, R48/22 R43 N; R50/53	Acute tox. 4, H302 Skin Sens. 1, H317 STOT RE2, H373 Aquatic chronic 1 H410		

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Action 1: Assign relevant GES to products, if appropriate

Example 2 - GES for finished

lubricant product

Action 2: Verify contents of the GES By checking against the incoming raw Material/component ES details





LUBR		ATIEL-AT	C GROUP
Family	Specific application		
	Υ.		•
Industrial oils (hydraulic, compressor, etc)	Hydraulic fluids (general)	В	

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STEP 1

Allocate lubricant products to ATIEL/ATC use group(s): Document 2 and Document 3

Check product meets boundary conditions: a. Human Health: Document 4 (Rows 1 & 2) b. Environment: Documents 6 and Document 7

Attach GES to product SDS for each required use group: Document 5a and Document 5b

 From Document 3: Use Group B(i) - General industrial use of lubricants and greases in vehicles or machinery (closed systems) -Industrial

	Initial factory fill from header tank; Lubricating Oil						
			PROC 9				
General industrial use of lubricants	Initial factory fill by pouring from containers; Lubricating Oil		PROC 8b				
ATIEL-ATC Group B [i] [i] and greases in venicles of machinery. Includes filling and draining of containers and enclosed machinery (including engines)	nitial factory fill by injection of greases.	SU 3	PROC 2, 9	PC 16 , 17, 24	n/a	ERC 4, 7	SPERC 4.Bi.vi
	Use as a lubricant/grease in a closed system		PROC 1				
	Maintenance activities industrial settings. General exposure during maintenance work including draining, refilling and R&D (e.g. engine testing).		PROC 8b				tian
	Material storage		PROC 1, 2			DRIVING STA	

DRIVING STANDARDS IN LUBRICANT TECHNOLOGY

21/11/13 ATIEL/ATC Generic Exposure Scenario Approach

Example 2 - GES for finished

Allocate lubricant products to

lubricant product

ATIEL/ATC Use groups



ATIEL/ATC Use Group B (ind) - Generic Exposure Scenario based on Boundary Con

Section 1	Exposure Scenario Title
Title	General use of lubricants and greases in vehicles or machin
	[ATU01] - Industrial [G26]
Use Descriptor	Sector of Use: Industrial (SU3)
	Process Categories: PROC1, PROC2, PROC8b, PROC9
	Environmental Release Categories: ERC4, ERC7 Specifc Environmental Release Categories: ATIEL-ATC SPERC 4.Bi.v1
Processes, tasks, activities covered	Covers general use of lubricants and greases in vehicles or machinery in closed systems. Includ draining of containers and operation of enclosed machinery (including engines) and associated n and storage activities. [ATU06]
Section 2	Operational conditions and risk management measures
Section 2.1	Control of worker exposure
Product characteristics	
Physical form of product	Liquid, vapour pressure < 0.5 kPa [003].
Eroquency and duration of use	Covers use of substance/product up to 100% (unless stated differently) [ATG01]
Other Operational Conditions affecting worker exposure	Assumes use at not > 20°C above ambient, unless stated differently [G15] Assumes a good basic standard of occupational hygiene is implemented [G1].
Contributing Scenarios	Risk Management Measures
[CS135]	Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent/minimise exposures and to report any skin problems that may develop [E3] Use suitable eye protection. [PPE26] Avoid direct eye contact with product also via contamination on hands.
General exposures (closed systems) [CS15]. PROC1	No other specific measures identified. [EI20]
Initial factory fill of equipment [CS75]; Use in contained systems [CS38]. PROC2, PROC9	No other specific measures identified. [El20]
Initial factory fill of equipment [CS75]; (open systems) [CS108] PROC8b	Provide a good standard of general or controlled ventilation (10 to 15 air changes per hour) [E40]. Avoid carrying out operation involving exposure for more than 4 hours [OC28]
Operation of equipment containing engine oils and similar [CS26]; Use in contained systems [CS38]. PROC1	No other specific measures identified. [EI20]
Equipment cleaning and maintenance [CS39]. PROC8b	Drain down system prior to equipment break-in or maintenance [E65].Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour) [E11] Wear chemically resistant gloves (tested to EN374) in combination with specific activity training [PPE17]. Retain drain downs in sealed storage pending disposal or for subsequent recycle [ENVT4].
Equipment cleaning and maintenance [CS39]. ; Operation is carried out at elevated temperature (> 20°C above ambient temperature) [OC7] PROC8b	Drain down system prior to equipment break-in or maintenance [E65].; Provide extract ventilation to emission points when contact with warm (>50 deg C) lubricant is likely [E67]. Wear chemically resistant gloves (tested to EN374) in combination with intensive management supervision controls [PPE18]. Retain drain downs in sealed storage pending disposal or for subsequent recycle [ENVT4]
Storage [CS67]	Store substance within a closed system [E84]

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- Technical Committee of Petroleum Additive Manufacturers in Europe
- Verify incoming raw material Exposure Scenario against the GES
- Map all raw materials to the ATIEL/ATC . use groups (Document 3)
- Link uses to products to raw materials
- In this example, all components of the 'Synthetic Hydraulic Oil' should be mapped to 'Use Group B (industrial)'
 - Component 1: Dec-1-ene, dimers, hydrogenated
 - Component 2: Tris(methylphenyl) phosphate
 - Component 3: n-phenyl-1-naphthylamine

Allocate raw materials (RMs) to use groups:

Document 3

Link uses > products > raw materials.



- Technical Committee of Petroleum Additive Manufacturers in Europe
- Received a REACH SDS with Exposure Scenarios for component 3 - n-phenyl-1-naphthylamine (R22, R48/22, R43; R50/53) STEP 3
- Use check against incoming SDS:
 - \succ SDS Section 1.2: Additive for lubricants \square
 - Exposure Scenario: ES2 General industrial use
 - > PC17 Hydraulic fluids, PC24: Lubricants, greases, release products 🗹
 - ▷ PROCs: 1, 2, 8a, 8b, 9
 - > ERC4 and ERC7 \checkmark
- SDS includes ES relevant to Use Group B(i)







Consistency check for uses:

Document 3

1 - 100 %

: >4h

occur.

PROC8b, PROC9

: Noneknown.

PROC8b, PROC9

Mixture/Article

classification Amount used classification

Product characteristics

Concentration of the Substance in

Physical Form (at time of use)

Frequency and duration of use

Technical conditions and measures Technical conditions and

Human factors not influenced by risk management

Exposure duration

classification

measures

Protective equipment





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IN LUBBICANT TECHNOLOGY



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Example 2 Environmental GES

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Compilation of environmental GES for example 2 -hydraulic fluid

Process overview

- 1. Identify which component in formulation drives risk for environment
- 2. Look up relevant Operating Conditions (OCs) for that component from prepared tables
- 3. Insert values into GES template
- 4. Verify GES by comparison with details found in Raw Material ES



Example 2 RDS



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STEP 1

Allocate lubricant products to ATIEL/ATC use group(s): Document 2 and Document 3

Check product meets boundary conditions: a. Human Health: Document 4 (Rows 1 & 2) b. Environment: Documents 6 and Document 7

Identification of potential risk determining substances (RDS)

Based on concentration and classification there are 2 potential RDSs in product:

		$/ \qquad \land$		
Tris (methylphenyl) phosphate	1330-78-5	>=0.5 - <2.5	Repr. Cat 3; R62 N; R50/53	Repr. 2, H361f Aquatic Acute 1, H400 Aquatic Chronic 1, H410
n-phenyl-1- naphthylamine	90-30-2	>=0.25 - <1	Xn; R22, R48/22 R43 N; R50/53	Acute tox. 4, H302 Skin Sens. 1, H317 STOT RE2, H373 Aquatic chronic 1 H410

• Both substances are listed in Document 6 Environmental Classified Substance Table:

Substance Name	CAS #	EC #	DSD Classification	GHS classification (optional)	Parameter values as input to GES code					code (see Ib GES ignment codes)	
					log Kow	VP (pa)	Biodegradability	PNEC FW aqua mg/l	/		1
Tricresyl phosphate	1330-78-5	215-548-8	R50/53		5.93	300	not biodegradable	0.000146	1	8.2	
Phenyl alpha naphthylamine	90-30-2		R22-43-50/53(N	l) 4.28 0.0011 not biodegradable 0.0002				2.2			

• Note RDS codes (GES 8.2 and 2.2 for this example)

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Attach GES to product SDS for each required use group: Document 5a and Document 5b

DRIVING STANDARDS

Determine RDS for

formulation

ATC

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STEP 1

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Attach GES to product SDS for each required use group: Document 5a and Document 5b

- Look up Msafe values for RDS code x Use in 'Document 7- GES values table':
 - Eg. n-phenyl-1-naphthylamine code 2.2:

RDS Code	Ai-add pack	Ai-lubes	Bi	Вр
1.1	13375.8	133.9	39.3	0.4
1.2	133758.3	1338.8	392.5	3.8
1.3	1337583.3	13388.4	3925.4	38.2
1.3.1	48529411.6	12012294.9	672096.7	146.8
1.4	13375833.0	133883.9	39253.9	382.1
1.5	133758330.2	1338839.0	392538.9	3821.4
2.1	6678.5	66.9	23.7	0.3
2.2	66785.1	668.5	237.1	2.7
2.3	667850.8	6685.0	2370.9	26.8

• Adjust Msafe 100% product to Msafe max. formulation conc.

ngredient	CAS no	%	RDS code	Msafe k 100% product	g/day Formulation
nethylphenyl) hosphate	1330-78-5	>=0.5 <2.5	8.2	5206	208240
phenyl-1- hthylamine	90-30-2	>=0.25 - <1	2.2	237.1	23700

Lowest Msafe_{formulation} is RDS for that product

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Operating conditions RDS/Use

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- To compile GES look up following values from Document 7 'GES Values Table'
 - EU tonnage
 - Msafe (as in previous step)
 - Release fraction to water (scale to concentration)
 - Removal efficiency in sewage treatment
 - eg...

	ATIEL ATC Use group Estimated substance removal from wastewater via domestic sewage treatment (%) - FSTP											
RDS Code	Ai-add pack	Ai-lubes	Bi	Вр	Bc	Ci	Ср	Сс	Di	Ei	Fi	Fp
1.1	87.3497	87.3497	87.3497	87.3497	87.3497	87.3497	87.3497	87.3497	87.3497	87.3497	87.3497	87.3497
1.2	87.3497	87.3497	87.3497	87.3497	87.3497	87.3497	87.3497	87.3497	87.3497	87.3497	87.3497	87.3497
1.3	87.3497	87.3497	87.3497	87.3497	87.3497	87.3497	87.3497	87.3497	87.3497	87.3497	87.3497	87.3497
1.4	87.3497	87.3497	87.3497	87.3497	87.3497	87.3497	87.3497	87.3497	87.3497	87.3497	87.3497	87.3497
1.5	87.3497	87.3497	87.3497	87.3497	87.3497	87.3497	87.3497	87.3497	87.3497	87.3497	87.3497	87.3497
2.1	0.0923	0.0923	0.0923	0.0923	0.0923	0.0923	0.0923	0.0923	0.0923	0.0923	0.0923	0.0923
2.2	0.0923	0.0923	0.0923	0.0923	0.0923	0.0923	0.0923	0.0923	0.0923	0.0923	0.0923	0.0923
2.3	0.0923	0.0923	0.0923	0.0923	0.0923	0.0923	0.0923	0.0923	0.0923	0.0923	0.0923	0.0923
2.4	0.0923	0.0923	0.0923	0.0923	0.0923	0.0923	0.0923	0.0923	0.0923	0.0923	0.0923	0.0923
2.5	0.0923	0.0923	0.0923	0.0923	0.0923	0.0923	0.0923	0.0923	0.0923	0.0923	0.0923	0.0923

DRIVING STANDARDS

GES Template



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STEP 1

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Check product meets boundary conditions: a. Human Health: Document 4 (Rows 1 & 2) b. Environment: Documents 6 and Document 7

• Insert values from look-up tables into use group 'Bi' GES template

- 'RED' values are from tables
- Other values are pre-filled on template for this Use

Attach GES to product SDS for each required use group: Document 5a and Document 5b

Section 2.2	Control of environmental exposure
Amounts used	
EU tonnage (tonnes per year) [ATE09]	2.63E+03
Fraction of EU tonnage used in region [A1]	0.1
Fraction of Regional tonnage used locally [A3]	0.1
Frequency and duration of use	
Emission days (days/year) [FD4]	300
Environmental factors not influenced by risk	management
Local freshwater dilution factor [EE1]	10
Local marine water dilution factor [EF2]	100
Other sixen energianel conditions offecting	100
Other given operational conditions allecting e	
inegligible wastewater emissions as process	operates without water contact. [UUU20]
Release fraction to air from process (after typical onsite RMMs) [ATE11]	5.0 E-05
Release fraction to wastewater from	
process (after typical onsite RMMs and	2 00E 11
before (municipal) sewage treatment plant):	
[ATE12]	
Release fraction to soil from process (after	0
typical onsite RMMs): [ATE13]	
Technical conditions and measures at proce	ss level (source) to prevent release
Common practices vary across sites thus co	onservative process release estimates used [TCS1]
Technical onsite conditions and measures to	p reduce or limit discharges, air emissions and releases to soil
Treat air emission to provide a typical	70
removal efficiency of (%):	10
Prevent discharge of undissolved substance	to or recover from onsite wastewater. [TCR14]
User sites are assumed to be provided with sewer system. [ATE14]	oil/water separators or equivalent and for waste water to be discharged via public
Organisational measures to prevent/limit rele	ease from site
Do not apply industrial sludge to natural soil	s [OMS2].
Sludge should be incinerated, contained or r	eclaimed [OMS3].
Conditions and measures related to municip	al sewage treatment plant
Estimated substance removal from	9 00E-02
wastewater via domestic seware treatment	0.00L°02
(%) - Ferro [STP3]	
Assumed domestic sources treatment plant	
four (m ³ /d) (CTDE)	2.00E+03
Maximum allowable site quantity (MSafe)	2.375+04
based on OCs and RMMs as above	2.372+04
(kg/day): [ATE15]	
Conditions and measures related to external	treatment of waste for disposal
External treatment and disposal of wasto sh	ould comply with applicable local and/or pational regulations. [ETM/3]
Conditions and measures related to automatic	
Conditions and measures related to external	
External recovery and recycling of waste sho	buid comply with applicable local and/or national regulations. [ERW1]
Other environmental control measures additi	onal to above
None specified [ATE16]	





Check: Log Kow, vapour pressure, biodegradability and PNEC and on Raw Material (RM) SDS are consistent with RDS Table

	Log Kow	VP (Pa)	Ready Biodeg	PNEC mg/l)
RDS code 2.2	<5	< 1	Not	0.0001≤ - <0.001
RM -SDS	4.2	0.0011	Not	0.0002

CONCLUSION The RDS code selected for GES is consistent with properties of RM

Raw Material ES

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STEP 5

Consistency check for environment:

Document 6, Document 9 and Document 10

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Comparison of OCs and RMMs

	RF air	Rf water	RF soil	Msafe	RMM water
Atiel /ATC GES	0.0005	1.0 E-11	0	237 kg/day	Oil water separation STP with efficiency value
RM -ES	Measured value 0.00048 kg/d	100% and emission to sewage 0 kg/day	0% and emission to soil 17.5 kg/day	155 kg/day	'Product must not be released into water without pre- treatment'

CONCLUSION:

- Difficult to interpret RM -ES. Conflicting values for releases
- Direct comparison between RM-ES and Atiel /ATC GES is challenging





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Conclusions and Discussion

Safe use information for mixtures. ATIEL-ATC GES Approach



Frequently Asked Questions (FAQ)



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• There are <u>FAQs</u> available on the ATIEL website which cover the GES approach. Guidance and all the documents previously mentioned are also available on the ATIEL website. Some additional FAQs may be as below:

• How much level of expertise will I need to apply this approach?

A person who is competent to author regular SDS should be able to apply this approach. Positive feedback received from lubricants formulators outside the core group. Awaiting further response before deciding on extent of additional training material.

• How long does it take to apply this approach?

Once the background documents have been read and understood the GES approach is straightforward to apply. More challenging is the verification of the GES against incoming raw material ES as quality of incoming information is variable.

Frequently Asked Questions (FAQ)



Technical Committee of Petroleum Additive Manufacturers in Europe

• What languages are the GES available in?

- The GES are available in English only, however the vast majority of the phrases used are available in the ESCom library. Specific phrases which were not in the ESCom phrase library have been translated by ATIEL/ATC.
- Is this process able to be automated by computer?
 - > There are IT implications with automating the process but some companies are automating the process so it can be done.



Minimum Input Required



- The GES approach can be applied without much data needed up front.
- Human health hazard classification.
- Environment:
 - > PNECfw(aq)
 - ≻ Log Kow
 - > Vapour pressure
 - > Biodegradability
 - These are provided by ATIEL/ATC for a large number of the typical Risk Determining Substances (RDS).







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Advantages of GES approach:

- Delivers clear, concise, consistent advice to downstream users from all lubricants' suppliers.
- Constrains the length of the e-SDS annex to a manageable size.
- GESs are inherently conservative but not unrealistic.
- Unnecessary to have all the information available for the incoming raw materials to generate the GES.
- CMR and respiratory substances are outside the boundary of the HH GES approach which limits applying generic information to products which are highly hazardous.





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Practical Issues of GES Approach:

• Need to define the conditions of safe use for a large number of components that have a wide range of hazard and physical-chemical properties. There will therefore be some mixtures that the GES approach will not 'fit'.

> However we believe it covers the vast majority.

• It was designed for ATIEL/ATC sector so the content may not be suitable for other sectors.

• Other sectors with more complex supply chains may find the development of GES inappropriate.

Questions Discussion

ATC

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 Now we have explained the ATIEL-ATC approach and demonstrated our example formulations are there any questions that have not already been addressed?



